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Sorption of Se(IV) and Se(VI) to coal fly ash/cement composite: Effect of Ca^{2+} and high ionic strength



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ABSTRACT

The sorption behavior and mechanisms of Se from wastewater with high salinity are unclear, a scenario that can be encountered in the flue-gas-desulfurization (FGD) blowdown at coal-fired power plants. In this study, we investigated the uptake behavior and mechanisms of Se(IV) and Se(VI) by a coal fly ash/cement composite at high ionic strengths (IS) of up to 3.0 M NaCl or CaCl₂ using batch sorption experiments, Fourier-transform infrared spectroscopy, X-ray photoelectron spectroscopy, X-ray diffraction, and X-ray absorption spectroscopy. NaCl, regardless of IS, only caused slight changes in Se(IV) and Se(VI) uptake. Presence of CaCl₂ significantly enhanced Se(IV) uptake, but had minor effect at low IS (\leq 0.3 M) and no effect at high IS (>0.3 M) on Se(VI) uptake. Both Se(IV) and Se(VI) mainly formed outer-sphere surface complexes in the presence of NaCl. The enhanced Se(IV) uptake by CaCl₂ is likely due to the formation of Ca-SeO₃ precipitate(s). Outer-sphere complexation is the main mechanism for Se(VI) sorption in the presence of CaCl₂, with additional formation of minor amounts of inner-sphere complex at IS >0.3 M. The results added new mechanistic insights for Se removal from industrial wastewaters with high salinity and will be useful for immobilization of Se in the co-management of FGD blow-down and coal fly ash wastes.

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1. Introduction

Selenium (Se) is an essential micronutrient for plants and humans, but is toxic if taken in excess (Fordyce, 2007). Se can accumulate in aquatic organisms through food chains and affect the health and reproduction of trophic-end members such as fish and aquatic birds (Lemly, 1993: Luoma and Presser, 2009: Ruhl et al., 2012). The USEPA has set the maximum contaminant level for total Se in drinking water at 50 µg/L and the ambient water quality criterion for Se in freshwater at 1.5–3.1 µg/L (USEPA, 2003; http://www.epa.gov/wqc/aquatic-lifecriterion-selenium). The World Health Organization (WHO) has recommended a drinking water limit of 40 µg/L for Se (WHO, 2011). In natural environment, Se can exist in four valence states, elemental Se (Se(0)), metal selenides or organic selenides (Se(-II)), and oxyanions selenite $(Se(IV), SeO_3^{2-})$ and selenate $(Se(VI), SeO_4^{2-})$ (Chappell et al., 2014). Se(IV) and Se(VI) are the primary forms in fresh water environments (Conde and Sanz Alaejos, 1997; Lai et al., 2014), while Se(0) and Se(-II) (as organic selenides) are often the dominant species in freshwater and estuarine sediments (Meseck and Cutter, 2012).

The presence of Se(IV)/(VI) in wastewater is of particular concern because of their toxicity to humans and animals at high exposures

* Corresponding author. E-mail address: ching-hua.huang@ce.gatech.edu (C.-H. Huang). (Ruhl et al., 2010; Schwartz et al., 2016). At coal-fired power plants, flue-gas-desulfurization (FGD) systems are employed to control SO_x air pollution and 69% of coal-fired capacity will be wet scrubbed by 2025 (USEPA, 2009). FGD wastewaters contain significant concentrations of metal(loid)s (e.g. Se) and total dissolved solids (TDS) (up to 50,000 mg/L, predominantly Ca²⁺ and Cl⁻ salts) (Huang et al., 2012), which will negatively impact the water quality of receiving waters (Ruhl et al., 2012). There are forced-oxidation, natural oxidation, and inhibited oxidation types of FGD systems, with the forced oxidation systems being the main type to be constructed (EPRI, 2008; USEPA, 2009). In a forced oxidation system, air is pumped through FGD to oxidize SO²⁺₃ to SO²⁺₄, which precipitates as CaSO₄·2H₂O (gypsum), a salable product for wallboard or soil amendment (EPRI, 2008). Metal(loid)s including Se can also be oxidized in the forced oxidation systems.

The coupling of brine concentration with solidification/stabilization (S/S) processes for FGD wastewater treatment is an emerging technology in the coal-fired power industry. S/S typically includes mixing of wastes with Portland cement (PC), PC/coal fly ash (CFA), CaO/CFA, or Ca(OH)₂/CFA (Batchelor, 2006). Strong interest in this emerging "zero liquid discharge (ZLD)" approach has led to pilot-scale testing and potential full-scale implementation. Our recent studies have demonstrated that S/S of FGD brine with CFA and PC was effective in retaining Se in the produced composite, although the efficiency varied for Se(IV) and Se(VI) under different conditions (Huang et al., 2016; Renew et



al., 2016). Thus, understanding the speciation and immobilization mechanism(s) of Se(IV)/(VI) by the CFA/PC composite is critical for assessing the long-term fate and mobility of the immobilized Se.

The mechanisms for Se immobilization in the S/S system are likely surface adsorption, complexation, ion exchange, and/or precipitation (Baur and Johnson, 2003; Bonhoure et al., 2006; Johnson et al., 2000). One challenge for obtaining mechanistic information in this system is the presence of high ionic strength (IS) from the brine. Although adsorption is commonly employed for removing Se from aqueous systems, most previous studies were conducted under low IS. For example, the adsorption of Se(IV)/(VI) by various metal oxides (Elzinga et al., 2009; Jordan et al., 2011, 2013a, 2013b, 2014; Peak and Sparks, 2002; Chan et al., 2009; Sun et al., 2015) has been widely studied. Depending on mineral type, Se(IV)/(VI) can form outer- and/or inner-sphere surface complexes (Jordan et al., 2011, 2013a, 2013b, 2014; Manceau and Charlet, 1994; Peak, 2006; Peak and Sparks, 2002; Sun et al., 2015; Wijnja and Schulthess, 2000). Se(IV) was found to adsorb much more strongly than Se(VI) to goethite, due to the formation of strong innersphere complex of Se(IV) versus the weak outer-sphere complex of Se(VI) (Balistrieri and Chao, 1987; Hayes et al., 1987). However, despite the potential importance to FGD wastewater treatment, the removal mechanisms of Se under high salinity condition were overall much less investigated.

Another challenge for studying Se removal in the S/S system is that all the solid phases involved in the treatment process (CFA, PC, and final composite) have complex structure and compositions. The distribution coefficients (K_d) for oxyanion uptake by cement are typically low because oxyanion sorption typically decreases with increasing pH (Ochs et al., 2002). However, Keller (2002) found high uptake of Se(IV) to the main mineral components of cement (ettringite, monosulfate, and calcium silicate hydrate), while Se(VI) sorption to monosulfate was stronger than to the other two minerals. CFA and PC contain various metal oxides such as SiO₂, Al₂O₃, Fe₂O₃, and CaO (Ochs et al., 2002; Renew et al., 2016), each may interact differently with Se(IV)/(VI). Therefore, the retention mechanisms of Se(IV)/(VI) by the composites in the treatment process are far more complex than that by a single mineral.

The objective of this study was to investigate the uptake mechanism(s) of Se(IV)/(VI) to the CFA/PC composite that was formed from the S/S treatment of FGD brines using a model system with controlled experimental conditions. The uptake of Se(IV)/(VI) by the CFA/PC composite was investigated in a simulated brine with two types of background electrolytes (NaCl and CaCl₂), IS of 0.03–3.0 M, and varied pH. In addition to batch sorption experiments, a suite of complementary techniques was applied, including Fourier-transform infrared (FT-IR) spectroscopy, X-ray photoelectron spectroscopy (XPS), X-ray diffraction (XRD), and X-ray absorption spectroscopy (XAS). This is among the first detailed study to investigate Se(IV) and Se(VI) immobilization by the fly ash/cement composite under high IS conditions.

2. Materials and methods

All experiments were performed in replicates. Details of experimental methods and sample information are reported in Supplementary data (Text S1 and Table S1).

2.1. Preparation of CFA/PC composite

The CFA from bituminous coal was obtained from a coal-fired power plant in the southeastern United States. The PC was a Type I/II cement purchased from the Home Depot. The CFA/PC composite was prepared by mixing CFA (60 wt%), PC (10 wt%), and ultrapure water (30 wt%) for 20 min and allowed to cure for 13 d in a humid environment according to our previous study (Renew et al., 2016). The cured solid was ground and sieved (170 mesh, 88 µm).

2.2. Se(IV)/(VI) sorption experiments

Batch sorption experiments of Se to the CFA/PC composite were conducted under varied background electrolyte type and concentration, pH, and Se concentration (Table S1). Experiments were conducted in acid-washed plastic bottles by adding 1.0 g of composite to 50 mL solutions (i.e., 20 g/L) containing NaCl or CaCl₂ at IS of 0.03, 0.3, 1.5, or 3.0 M. The NaCl or CaCl₂ solutions served as analogs to the FGD brine with a wide range of salinity and composition. Concentrated Se(IV) (as Na₂SeO₃) or Se(VI) (as Na₂SeO₄) stock solutions were added to the mixed suspension to achieve initial Se concentrations of 0.01-1.5 mM. The reaction bottles were shaken at 250 rpm and 25 \pm 1 °C for 24 h to allow equilibrium. Sorption isotherms were conducted without pH adjustment, and the final pH was around 11.0 \pm 0.7. At the end of experiment, aliquots of the reaction suspension were filtered (0.45 µm cellulose acetate membranes) and acidified by HNO₃ for Se concentration analysis by inductively coupled plasma - optical emission spectroscopy (ICP-OES) (Text S1). Se adsorption to the bottles and filter membranes were confirmed negligible. Another set of experiments were also conducted to investigate the influence of pH (2-12, adjusted by HCl or NaOH) on Se uptake, with 3.0 M IS (NaCl or CaCl₂) and the initial Se(IV) or Se(VI) concentration of 1.0 mM. The samples were reacted for 24 h, and the equilibrium pH was measured.

2.3. Sample characterization

The solid samples from the sorption experiments in which Se(IV) or Se(VI) was sorbed to the CFA/PC composite in NaCl or CaCl₂ media are labeled as "sorbed Se(IV)-Na", "sorbed Se(VI)-Na", "sorbed Se(IV)-Ca" and "sorbed Se(VI)-Ca". Depending on the sensitivity of characterization techniques, appropriate concentrations of Se(IV)/(VI) or IS were employed (detailed in Text S1 and Table S1). Additionally, a precipitation experiment was conducted by combining equal volumes of 1.0 M Na₂SeO₃ and 1.0 M CaCl₂ to produce a Ca-Se(IV) precipitate (termed "Ca-Se(IV) precipitate") (Text S1). The unreacted CFA, PC, and CFA/PC composite, as well as powders of Na₂SeO₃, Na₂SeO₄ and CaSeO₃ reagents were also characterized. The samples were characterized by zeta potential, attenuated total reflectance (ATR)-FT-IR, XRD, XPS and XAS (Details in Text S1).

3. Results and discussion

3.1. XRD characterization of solids before sorption

Both CFA and composite samples contained a large amount of amorphous phase(s), as indicated by the broad hump at $15-45^{\circ}$ 20 of their XRD patterns (Fig. S1a and c), and were consistent with previous studies (Lo et al., 2000). The main crystalline phases of CFA were quartz and mullite (Fig. S1a and Table S2). The XRD pattern of PC showed the peaks of dicalcium silicates, tricalcium silicates, tricalcium aluminate, and calcium aluminoferrite (Fig. S1b and Table S2), consistent with the typical composition of PC. The detected crystalline phases for the composite (Fig. S1c) matched well with the XRD peaks of CFA and PC. A small amount of a new phase portlandite, Ca(OH)₂, was also found in the composite sample (Table S2). The results were consistent with our previous study, which showed that the main chemical compositions were SiO₂ (54.3%), Al₂O₃ (25.2%) and Fe₂O₃ (11.9%) for CFA, CaO (63.8%) and SiO₂ (21.7%) for PC, and SiO₂ (40.1%), CaO (26.4%) and Al₂O₃ (19.7%) for the CFA/PC composite (Renew et al., 2016).

3.2. Sorption isotherms

The CFA/PC composite showed high adsorption capacities for both Se(IV) and Se(VI) (Fig. 1). In NaCl medium, the sorption of Se(IV) and Se(VI) increased only slightly with increasing IS from 0.03 to 3.0 M, with the overall sorption amounts of Se(IV) slightly greater than those



Fig. 1. Sorption isotherms of (a, b) Se(IV) and (c, d) Se(VI) by composite at different ionic strengths (0.03 to 3.0 M) of NaCl or CaCl₂. pH was not adjusted for isotherm experiments and the final pH values are ~11.0 \pm 0.7.

of Se(VI) at all IS levels (Fig. 1a,c). In CaCl₂ medium, the sorption amount of Se(VI) slightly increased when the IS changed from 0.03 to 0.3 M (Fig. 1d), whereas no IS effect was observed at higher IS of 0.3–3.0 M. However, the sorption amount of Se(IV) was enhanced significantly with increasing IS of CaCl₂ from 0.03 to 3.0 M (Fig. 1b). Both Langmuir and Freundlich isotherm models were used to fit the sorption data, and the results are discussed in Text S2.

Based on the thermodynamic data for metal selenites (Elrashidi et al., 1987; Essington, 1988; Sharmasarkar et al., 1996), it was possible that the formation of Ca-Se(IV) complex(es) and/or precipitation of Ca-Se(IV) minerals occurred at high CaCl₂ concentrations, resulting in high uptake of Se(IV) by the composite. Indeed, Se(IV) was previously shown to form strong complex(es) and/or precipitates with divalent metal cations during sorption processes. Boyle-Wight et al. (2002a, 2002b) observed that Se(IV) enhanced Co(II) sorption to γ -Al₂O₃ due

to the formation of Co(II)-Se(IV) complexes and/or precipitates, whereas Se(VI) did not affect Co(II) sorption to γ -Al₂O₃. It was also suggested that Mn(II)-Se(IV) precipitates may form during Se(IV) sorption to hydrous Mn oxides (Foster et al., 2003). Ochs et al. (2002) and Baur and Johnson (2003) have also suggested the potential formation of calcium selenite solids at higher initial Se(IV) concentrations during its uptake by cement.

3.3. Effect of pH

The effect of pH on Se(VI) and Se(IV) uptake by the composite was shown in Fig. 2. In NaCl medium, Se(IV) sorption decreased with increasing pH, from ~100% at pH 2.5 to ~10% at pH 11.5. In contrast, in CaCl₂ medium, Se(IV) sorption decreased with increasing pH from 2.5 to 9.5 and was maintained at ~40% between pH 9.5–11.5 (Fig. 2a). The



Fig. 2. Effect of pH on (a) Se(IV) and (b) Se(VI) uptake by the composite in the presence of 3.0 M of NaCl or CaCl₂.

increased Se(IV) sorption at high pH in CaCl₂ background electrolyte suggested the possible formation of Ca(II)-Se(IV) precipitation, which was consistent with the other results presented above. For Se(VI), a slight decrease of uptake was observed at pH 7.5–11.5 in NaCl medium. In CaCl₂ medium, uptake stayed constant at pH 2.5–9.5 and increased slightly with increasing pH at 9.5–11.5 (Fig. 2b). The reasons for the pH effect were further discussed in Text S3.

3.4. ATR-FT-IR analysis of Se(IV) sorption samples

ATR-FT-IR analysis (Fig. S3a) showed that the characteristic bands of Se(IV) aqueous solution varied with pH (Text S4) due to the change of Se(IV) speciation at various pHs (Text S5 and Fig. S4a) (Kretzschmar et al., 2015; Nakamoto, 2002; Su and Suarez, 2000). The band at 874 cm⁻¹ of the composite sample after Se(IV) sorption in NaCl medium (Fig. 3a) was attributed to sorbed Se(IV), because this band was not observed in the spectra of uncreated CFA and CFA/PC composite samples (Fig. S3c and d). Se could form outer- and/or inner-sphere complexes with the composite. Generally, the formation of outer-sphere complexes only induces slight shifts of FT-IR peaks, whereas the formation of inner-sphere complexes will result in great shifts or splitting of bands (Ahrland, 1972; Jordan et al., 2013b; Nakamoto, 2009). However, monodentate and bidentate Se inner-sphere complexes are not distinguishable using FT-IR (Fowless and Stranks, 1977). Compared to the spectra of Se(IV) solution (Fig. S3a), the slight shifting of the 867 cm⁻¹ band to higher wavenumber (around 874 cm⁻¹) (Fig. 3a) suggested the formation of outer-sphere complexes between Se(IV) and the composite.

For composite that adsorbed Se(IV) in CaCl₂ medium (Fig. 3c), multiple bands were observed and ascribed to sorbed Se(IV). Moreover, these bands altered with changing Ca(II) concentration. Five main bands (875, 840, 776, 746, and 700 cm⁻¹) were observed at lower Ca(II) concentrations (0.03 and 0.3 M), whereas four bands (875, 824, 746, and 726 cm⁻¹) were observed at the highest Ca(II) concentration (3.0 M). The sample at 1.5 M IS had intermediate characteristics and exhibited almost all the bands present at both lower and higher IS. Chubar (2014) observed several peaks at 760–768 cm⁻¹ and 841–843 cm⁻¹ after Se(IV) sorption on Mg-Al-CO₃ layered double hydroxide. Similar to that in NaCl medium (Fig. 3a), the band at 875 cm⁻¹ resulted from the slight shifting of the 867 cm⁻¹ band was present at all IS levels,



Fig. 3. ATR-FT-IR spectra of (a-d) composites after Se (IV)/(VI) sorption in NaCl or CaCl₂ background electrolyte, (e) pure Na₂SeO₃, pure CaSeO₃, Ca-Se(IV) precipitate formed in CaCl₂ + Na₂SeO₃ solution, and (f) pure Na₂SeO₄.

which indicated the formation of outer-sphere complex between Se(IV) and composite. The other bands were likely attributable to the formation of Ca-SeO₃ precipitate(s) or complex(es).

Indeed, reference compounds Na₂SeO₃, CaSeO₃, and Ca-Se(VI) precipitate (Fig. 3e) all had characteristics similar to the sorption samples. The solid Na_2SeO_3 had four bands at 880, 840, 787, and 720 cm⁻¹. CaSeO₃ had five bands at 840, 795, 774, 748, and 697 cm⁻¹, whereas the Ca-Se(IV) precipitate had four strong bands at 865, 840, 755, and 720 cm⁻¹ (Fig. 3e). Compared with Na₂SeO₃, the bands of CaSeO₃ and Ca-Se(IV) precipitate moved toward lower wavenumbers due to the stronger bonding of Ca^{2+} with Se(IV) than that of Na⁺ (Nakamoto, 2009). The five bands of CaSeO₃ were similar to those found for sorbed Se(IV)-Ca at 0.03 and 0.3 M IS (Fig. 3c), suggesting that precipitate with a structure similar to CaSeO3 may dominate during Se(IV) sorption at lower Ca(II) concentration. The four bands of Ca-Se(IV) precipitate were different from those for sorbed Se(IV)-Ca at 3.0 M IS (Fig. 3c). This difference may indicate a new uptake mechanism occurring at this higher IS, possibly the formation of Ca(II)-Se(IV) precipitates with varied hydration states and/or the participation of carbonate or hydroxyl groups, or Ca-selenite-composite ternary surface complex(es). Previous studies on Co(II) sorption to γ -Al₂O₃ in the presence of Se(IV) suggested the formation of Co(II)-Al(III)-layered double hydroxides, mixed metal-selenite-hydrates, or a ternary complex at elevated Se(IV):Co(II) surface coverage ratios (Boyle-Wight et al., 2002a, 2002b).

3.5. ATR-FT-IR analysis of Se(VI) sorption samples

FT-IR spectrum of the aqueous Se(VI) solution (Fig. S3b) showed only one peak at 868 cm⁻¹, corresponding to the symmetric stretching v_3 band of tetrahedral (T_d) SeO₄²⁻ molecule (Peak and Sparks, 2002). The uncoordinated tetrahedral SeO₄²⁻ was the only species throughout our experimental pH range, as indicated by speciation calculation (Fig. S4b) (Olin et al., 2005). Similar to the Se(VI) solution, the FT-IR spectrum of solid Na_2SeO_4 had a strong band at 868 cm⁻¹ (Fig. 3f). For Se(VI) sorption sample in NaCl IS (Fig. 3b), the peak at 872–875 cm⁻¹ was ascribed to the shifting of the 868 cm⁻¹ ν_3 band, suggesting the formation of outer-sphere complexes between Se(VI) and the composite. As indicated by previous studies (Jordan et al., 2011; Nakamoto, 2009), the formation of outer-sphere complexes did not change the symmetry of oxyanion and might only cause minor distortion and slight increase of the v_3 mode. Such outer-sphere complexes with slightly disturbed T_d symmetry were recently observed for SeO₄²⁻ sorption on anatase (Jordan et al., 2011, 2013a).

Similarly, for Se(VI) sorption sample in CaCl₂ IS (Fig. 3d), the band at 872 cm⁻¹ (resulted from the slight shift of the ν_3 band) also suggested the formation of outer-sphere complexes. The weak bands at 896 and 855 cm⁻¹ at 3.0 M IS might indicate small contribution from innersphere complexes. Jordan et al. (2013b) found that, in addition to outer-sphere complexes, inner-sphere complexes also had a small (15%) contribution to Se(VI) sorption by maghemite as revealed by EXAFS. Wijnja and Schulthess (2000) also found that Se(VI) formed predominantly outer-sphere surface complexes on goethite and Al oxide at pH > 6, and inner-sphere complex only at pH < 6.

3.6. XPS analysis

XPS can provide information on the samples', elemental composition and the oxidation states of the adsorbed Se species (Han et al., 2013). The Se 3d XPS spectrum of CaSeO₃ (Fig. S5c) had only one strong peak with binding energy of 58.6 eV, which was ascribed to Se(IV) (Han et al., 2013). For the Ca-Se(IV) precipitate sample (Fig. S5c), the Se 3d peak shifted to higher binding energy of 59.0 eV compared to that of CaSeO₃, suggesting a slightly different structure from CaSeO₃, possibly a mixed Ca-Se(IV)/carbonate/hydroxide precipitate with different hydration states.

The Se 3d XPS spectrum of composite (Fig. S5d) could be fitted to two line shapes with binding energies at 60.3 eV and 56.0 eV, which were ascribed to the presence of minor amounts of Se(VI) in the composite (possible source from the CFA) and the interference from Fe 3p because of the presence of Fe₂O₃ in the composite (Naumkin et al., 2012), respectively. For composite that sorbed Se(IV) in NaCl medium (Fig. S5e), a strong Na 2s (63.7 eV) peak was observed, and the Se 3d peak (59.0 eV) confirmed the sorption of Se(IV) by the composite. For composite that sorbed Se(IV) in CaCl₂ medium (Fig. S5g), a broad peak with binding energy at 59.5 eV was observed in addition to the peak at 59.0 eV. The peak at 59.0 eV was most likely from the precipitation of Se(IV), but the composition of this precipitation needs further confirmation. The Se 3d XPS spectrum of Na₂SeO₄ showed two peaks with binding energies at 63.0 and 60.0 eV, corresponding to Na 2s and Se 3d (Fig. S5b) according to the NIST X-ray photoelectron spectroscopy database (Naumkin et al., 2012). After Se(VI) sorption to composite in NaCl or CaCl₂ medium, similar Se(VI) (60.0 eV) signals were observed in both spectra (Fig. S5f and h), indicating Se(VI) sorption by the composite. Previous studies also showed that the Se 3d peak of Se(VI) was located at around 59.0 eV, while the position of Se 3d peak for Se(VI) in the present study shifted to a lower binding energy (60.0–60.3 eV) compared with 61.6-62.0 eV observed in literature (Banerjee and Nesbitt, 2000; Han et al., 2013).

3.7. XRD analysis of reacted samples

The Ca-Se(IV) precipitate demonstrated different XRD patterns from the pure CaSeO₃ (Fig. 4 and Table S2), indicating their different structures, although they both contained Ca^{2+} and SeO_3^{2-} . This was consistent with the result of ATR-FT-IR (Fig. 3e). No known phases in the PDF database were found to match the XRD pattern of this Ca-Se(IV) precipitate. Moreover, there were several matching peaks between sorbed Se(IV)-Ca and Ca-Se(IV) precipitate, while only three matching peaks between sorbed Se(IV)-Ca, pure CaSeO₃, and Ca-Se(IV) precipitate. This suggested the formation of precipitate(s) for Se(IV) sorption at high IS of CaCl₂ (3.0 M) with a structure more similar to the Ca-Se(IV) precipitate than the pure CaSeO₃. The formation of CaSeO₃·H₂O has also been identified when cement was utilized to immobilize Se(IV) in artificially contaminated soils (Moon et al., 2009). In addition to Ca-selenite precipitates, calcite (CaCO₃) precipitate was observed for sorbed Se(IV)-Na and sorbed Se(IV)-Ca, and a large amount of halite (NaCl) appeared in sorbed Se(IV)-Na.

3.8. XAS analysis of reacted samples

XAS analysis on the Ca-Se(IV) precipitate showed a local structure identical to that of CaSeO₃, as can be observed from both XANES and EXAFS data (Fig. 5). However, their XRD patterns (i.e. long range order) did not match with each other (Fig. 4). Since XAS is an element specific technique that is sensitive to local coordination environment (within 5–6 Å), it is possible that the Ca-Se(IV) precipitate had a different hydration state from CaSeO₃ or was a mixed phase with potential participation of carbonate and hydroxyl groups. A previous study on the stability of the Ca-Se(IV)-H₂O system at 25 °C determined that Ca₂SeO₃(OH)₂·2H₂O was the most stable phase at pH > 6 (Nishimura and Hata, 2007). However, the Ca-Se(IV) precipitate in our system did not match the structure of Ca₂SeO₃(OH)₂·2H₂O, consistent with XRD results and suggesting its complex structure in nature.

Se(IV)-Ca and Se(IV)-Na sorption samples both can be fit with a Se-O shell with ~3 oxygen atoms at ~1.7 Å, consistent with the triangular planer structural configuration of SeO₃²⁻ (Table S4 and Fig. S6) and consistent with previous studies (e.g. Elzinga et al., 2009; Chan et al., 2009). The presence of only an oxygen shell for Se(IV)-Na sorption sample was consistent with batch and ATR-FT-IR results and suggested the predominant formation of outer-sphere complexes. These two samples also had some subtle structural difference as can be seen from XANES (Fig. 6).



Fig. 4. XRD patterns of composite before and after Se(IV) sorption in NaCl or CaCl₂ background electrolyte (Sorbed Se(IV)-Na and Sorbed Se(IV)-Ca), and the Se(IV) precipitate formed in CaCl₂ + Na₂SeO₃ solution (Ca-Se(IV) precipitate); pure CaSeO₃ and Na₂SeO₃. Red dash line: the peaks present in sorbed Se(IV)-Ca, Ca-Se(IV) precipitate, and CaSeO₃, black dash line: the peaks present in sorbed Se(IV)-Ca and Ca-Se(IV) precipitate.

Besides the Se-O shell, the Se(IV)-Ca sorption sample also had a higher shell which could be fit with a Se-Ca path at ~3.98 Å or a Se-Se path at ~3.85 Å with similar goodness of fitting (i.e. residual) (Table S4 and Fig. S6) using CaSeO₃ as a structural model. The structure of CaSeO₃ had multiple overlapping Ca and Se shells at ~3.2–4.0 Å (i.e. 1 Ca at 3.22 Å, 1 Ca at 3.36 Å, 2 Ca at 3.49 Å, 1 Ca at 3.66 Å, 1 Ca at 3.79 Å, 1 Se at 3.80 Å, 1 Ca at 3.9 Å, 2 Se at 3.95 Å), making it very difficult to resolve each individual shells. Similar structural complexity existed for the hydrated phase CaSeO₃·2H₂O. The two fitting results likely resulted from the complex local coordination environment of the Ca-selenite precipitate(s) formed during Se(IV) sorption in the presence of CaCl₂, and reflected the combined backscattering contributions from multiple Ca and/or Se paths at closely associated distances. In order to determine the relative contribution of precipitates in this sample, the Se(IV)-Na sorption sample (with only outer-sphere complex as suggested by ATR-FT-IR and batch sorption data) and the Ca-Se(IV) precipitate were used as end members for linear combination fitting (LCF). Good fit was obtained with 82% Se(IV)-Na sorption sample (i.e. outer-sphere) and 18% Ca-Se(IV) precipitate (Fig. S7). The 18% fraction of Ca-Se(IV) precipitate was lower than expected based on the significant changes from batch experiments, XRD, and FT-IR, possibly due to residual aqueous Se(IV) in the wet paste that contributed to the Se(IV)-Na signal. Nonetheless, the presence of Ca-Se(IV) precipitate from XAS analysis provided strong evidence and supports the analysis from other techniques.

Se(VI)-Ca and Se(VI)-Na sorption samples both can be fit with a Se-O shell with ~4 oxygen atoms at ~1.65 Å, consistent with the typical tetrahedral structural configuration of SeO_4^{2-} (Table S4 and Fig. S6) and as observed previously (e.g. Elzinga et al., 2009; Jordan et al., 2013b; Peak and Sparks, 2002). The presence of only an oxygen shell for Se(VI)-Na sorption sample was consistent with batch and ATR-FT-IR results and suggested the predominant formation of outer-sphere complexes only. For Se(VI)-Ca sorption sample, an additional Ca shell could be fitted at ~3.42 Å (Table S4 and Fig. S6), suggesting the formation of inner-sphere complex.

3.9. Sorption mechanisms

In NaCl medium, IS affected both Se(IV) and Se(VI) sorption (Fig. 1a and c), suggesting the predominant formation of outer-sphere

complexes. This mechanism was confirmed by ATR-FT-IR analysis. Previous studies also showed the formation of outer-sphere complexes during Se(IV) and Se(VI) sorption to hardened cement paste and cement minerals (Bonhoure et al., 2006).

In CaCl₂ medium, Se(IV) showed a significant increase in sorption amount with increasing IS (0.03–3.0 M) (Fig. 1b). XRD and XAS confirmed the formation of Ca-selenite precipitates at 3.0 M CaCl₂. It is possible that similar precipitates or Ca-selenite-composite ternary complex were also formed at lower IS. Previous research observed a CaSeO₃ precipitate during Se(IV) sorption to cement minerals under high selenite concentrations (Baur and Johnson, 2003). Although we were unable to identify the exact composition or structure of the precipitates, our XRD, XPS, FT-IR, and XAS nonetheless provided strong evidences of its formation, with a structure locally similar to that of CaSeO₃ and possible structural and compositional contributions from carbonate or hydroxyl ions and with variable hydration states.

For Se(VI) sorption in CaCl₂ medium, there was a slight increase in sorption amount at lower IS (0.03-0.3 M) but no IS effect at higher IS (0.3–3.0 M) (Fig. 1d). This suggested the formation of predominantly outer-sphere complexes at all IS levels, and the additional presence of inner-sphere complexes at higher IS (>0.3 M). The strong band at 872 cm⁻¹ in ATR-FT-IR spectra due to the slightly shift of the v_3 band (Fig. 3d) supported the formation of outer-sphere complexes. Moreover, the two weak bands at 896 and 855 cm^{-1} at higher IS of 3.0 M also revealed the minor contribution from inner-sphere complexes. It was previously found that Se(VI) could form both outer-sphere and inner-sphere complexes, but the inner-sphere complexes usually exhibited much less contribution than outer-sphere complexes and/or only occur at certain experimental conditions (Jordan et al., 2013a; Wijnja and Schulthess, 2000). The effect of pH on Se(IV) and Se(VI) sorption at high IS of CaCl₂ (3.0 M) demonstrated the increased uptake of both Se(IV) and Se(VI) at pH > 9.5, which also highlighted the formation of precipitate for Se(IV) and presence of inner-sphere complexes for Se(VI).

3.10. Environmental implications

While PC and CFA are inexpensive or waste materials that have been widely investigated for applications in adsorbing heavy metals from



Fig. 5. Se K-edge XAS data of CaSeO₃ and Ca-Se(IV) precipitate, showing (a) X-ray absorption near edge structure (XANES) region, (b) k^3 -weighted chi function, and (c) Fourier transforms magnitudes of the extended X-ray absorption fine structure (EXAFS) region.



Fig. 6. Se K-edge XANES data of Se(IV) and Se(VI) sorption samples in CaCl₂ and NaCl background electrolytes.

wastewaters (Huang et al., 2012; Keller, 2002; Moon et al., 2009; Ochs et al., 2002), this study is among the first to investigate the immobilization of Se(IV)/Se(VI) by the CFA/PC composite under high IS condition. The results provide insight for the significant effects of cation composition (e.g. Na vs Ca) on the sorption mechanism of Se(IV) to the CFA/PC composite. For concentrated FGD brines in which Se speciation is dominated by Se(IV), a successful S/S process with CFA and PC can likely be designed with minimal chemical addition due to CaSeO₃ precipitation in the high Ca²⁺ and high pH conditions of the S/S process. However, the weak adsorption of Se(VI) indicated that a successful S/S for Se(VI) will require additional strategies. One possible option is to reduce Se(VI) to Se(IV) by a reductant prior to or during the S/S process. In brines in which Na⁺ is the dominant cations, Se(IV) and Se(VI) are sorbed by the CFA/PC composite mostly via outer-sphere complexes; desorption and mobility of selenium remain possible in such systems due to weak adsorption. For practical implications, the high concentration of Ca²⁺ in the FGD brines will likely enhance the removal of Se(IV), but help little for Se(VI) removal. Results of this study are useful in optimizing Se removal strategies for concentrated FGD wastewater.

4. Conclusions

This study investigated the uptake behavior and mechanisms of Se(IV) and Se(VI) by a coal fly ash/cement composite at high IS of up to 3.0 M NaCl or CaCl₂. The IS from NaCl only caused slight increases in the uptake of Se(IV) and Se(VI), suggesting the predominant formation of outer-sphere complexes for both. In contrast, the IS from CaCl₂ significantly enhanced Se(IV) uptake, but had minor effect at lower IS (~0.3 M) and no effect at higher IS (>0.3 M) on Se(VI) uptake. The enhancement of Se(IV) uptake by CaCl₂ can be ascribed to the formation of Ca-Se(IV) precipitates. Se(VI) formed predominantly outer-sphere complexes at all IS levels, and additionally inner-sphere complexes at higher IS (>0.3 M) in CaCl₂ medium. The above sorption mechanisms of Se were confirmed by FTIR, XPS, XRD, and XAS.

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Appendix A. Supplementary data

Supplementary data to this article can be found online at http://dx. doi.org/10.1016/j.chemgeo.2016.12.041.

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